Dart Aerospace Ltd. ٨, Wednesday, 25/06/2008 9:49:25 AM Jean-Luc Menard **Process Sheet** : TUBE HANDLE Customer : CU-DAR001 Dart Helicopters Services **Drawing Name** Job Number : 40019 **Estimate Number** : 12059 : PB6743001129 **Part Number** P.O. Number · 86743001 PAGE35 This Issue : 25/06/2008 S.O. No. : **Drawing Number** : NC : N/A Prsht Rev. Project Number : // : B1 : MACHINED PARTS **Drawing Revision** First Issue : 40019 **Previous Run** Material Each **Due Date** : 02/07/2008 Qty: 10 Um: Written By Checked & Approved By : Est. A 05.07.20 Comment New issue KJ/JLM Est Rev:B Now on Doosan Lathe 08-06-25 JLM Verified By:EC **Additional Product** Job Number: Description: Seq. #: 1.0 M6061T6T1000W188 6061T6 TUBE 1.00 X .188W Comment: Qty.: 0.4463 f(s)/Unit Total: 4.4625 f(s) 6061T6 TUBE 4.00 X .188W . 875 1/25 W Turn as per Dwg B67-43001 Dwg Rev: Material: 6061-T6 tubing 1.00 x 0.167 wall (QQ-A-200/8 or QQ-A-225/8) (M6061T6T1.00W.188) Identify for B67-43001-129 Batch: 10840 DOOSAN LATHE 2.0 Comment: DOOSAN LATHE CNC Turn as per Dwg B67-43001 Dwg Rev: <u>13</u>/ Deburr QC2 INSPECT PARTS AS THEY COME OF 3.0 Comment: INSPECT PARTS AS THEY COME OFF MACHINE 4.0 SECOND CHECK QC8 Comment: SECOND CHECK

Date: Wednesday, 25/06/2008 9:49:25 AM User: Jean-Luc Menard

Process Sheet

Drawing Name: TUBE HANDLE

Job Number: 40019

Part Number: PB6743001129

Job Number:

Seq. #:

Machine Or Operation:

Customer: CU-DAR001 Dart Helicopters Services

Description:

5.0

PACKAGING 1

PACKAGING RESOURCE #1

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

6.0

QC21

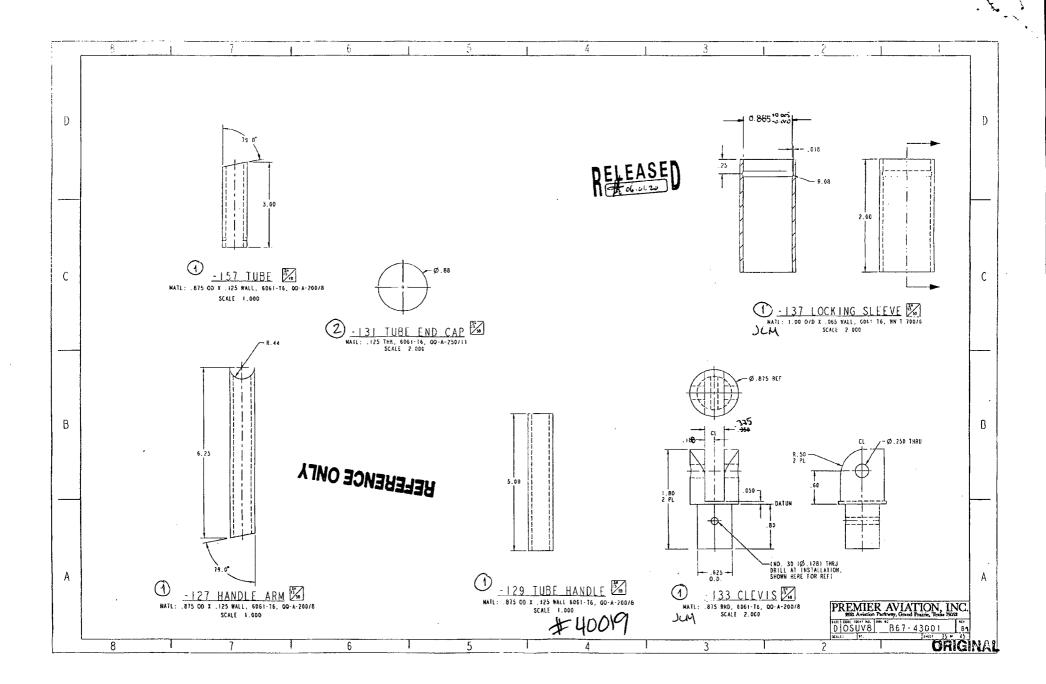
FINAL INSPECTIONW/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion





-DART-AEROSPACE LTD	Work Order:	
Description: Tube Handle	Part Number: \$67-	43001-129
Inspection Dwg: Rev:	P	age 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
5,00	+/01° +/01°	5-000				
-875	+/010	-874				
-125	1/ 210	,123				
						
					<u></u>	
						·
				,		

Measured by:	Audited by:	Prototype Approval:	JVA
Date: 08/06/29	Date: 01/06/29	Date:	10 1 11
		T David and have	T Approved

Rev	Date	Change	Revised by	Approved
Α		New Issue	KJ/JLM	

